PRACTITIONER TRAINING · AUDITING

IATF 16949 Internal Auditor Training

Self-paced online training (video) · 27 modules · about 6.5 hours of video · about 9 hours in total · English, with captions

Plan and carry out IATF 16949 internal audits, clause by clause, covering quality management system, manufacturing process and product audits, customer-specific requirements and the core tools, following ISO 19011:2026.

WHO IT IS FOR

Quality engineers and auditors in automotive suppliers, production, process and supplier-quality engineers, team leaders appointed as internal auditors, and quality managers responsible for the internal audit programme.

WHAT YOU WILL LEARN

- Explain the IATF 16949 internal audit programme and internal auditor competence
- Plan quality management system, manufacturing process and product audits
- Audit each clause with customer-specific requirements and the automotive process approach
- Check how the core tools are applied in the evidence you sample
- Write clear nonconformities that trace back to a requirement
- Report audit results and follow up corrective actions

MODULES (27)

1. Welcome: why automotive internal...
2. How IATF 16949 works with ISO 9...
3. The audit programme and the audit...
4. Context, scope, CSRs and the proc...
5. Product safety through an auditor's...
6. Leadership, corporate responsibilit...
7. Risk, prevention and contingency p...
8. Resources, people and awareness
9. Measuring equipment, calibration, l...
10. Documented information
11. Operational planning and product r...
12. Design and development: planning...
13. Design controls, outputs and chang...
14. External providers: selection and c...
15. Supplier monitoring and developm...
16. Production control: control plan an...
17. Maintenance, tooling and traceability
18. Control of changes and release
19. Control of nonconforming outputs
20. Monitoring, analysis and managem...
21. Improvement and problem solving
22. Audit concepts and planning
23. Conducting the audit
24. The manufacturing process audit
25. Core tools in evidence, and the pro...
26. Findings, closing and follow-up
27. A practice audit at the brake plant

PRICE

US$99 per learner

Per learner, by team size

1–10 learners	**US$99**
11–50 learners	**US$79**
51–200 learners	**US$69**

Excluding taxes.

DURATION

About 9 hours in total (6½ hours of video)

MODULES

27

FORMAT

Self-paced online training (video)

LANGUAGE

English, with captions

ACCESS

12 months

CERTIFICATE

Sterling Academy Certificate of Completion

Scan for the course page, prices and enrolment